

The background of the advertisement is a globe showing the Earth from space, with blue oceans and white clouds. Overlaid on the globe is a collection of various hydraulic and electronic components, including hoses, filters, valves, and connectors, arranged in a semi-circular pattern. The components are primarily in shades of red, silver, and black. The HYDAC logo is prominently displayed in the top left corner, and the company name 'HYDAC INTERNATIONAL' is written in large, bold, red letters across the top. The main slogan 'Fluid Technology, Hydraulics and Electronics. Worldwide.' is centered in white text with a red vertical bar to its left. A small identification number 'E 10.000.9/05.17' is located in the bottom right corner.

HYDAC INTERNATIONAL

**Fluid Technology,
Hydraulics and Electronics.
Worldwide.**

Over 50 Years of Expertise, Innovation and Quality. From **HYDAC**

With more than 9,000 employees, 45 overseas subsidiaries and over 500 sales and service partners worldwide, we are in close contact with our customers, providing engineering advice, production, installation and service. The high proportion of international business is further evidence of HYDAC's global presence.

With our interdisciplinary network which links expertise, innovation, quality standards, customization and service all over the world, we are best placed to fulfil the exacting demands of the international market.

The knowledge and skill we have gained in over 50 years in the most demanding projects in diverse sectors of industry means that HYDAC industry and product specialists speak our customers' language.

No matter what the job entails or where in the world you need us, we are there to help you find the best solution – with our expertise, innovation and quality. Using our components, systems and service. In machine and system building, and in process engineering.

Components, Systems and Service. All from one Company. From **HYDAC**

Our customers' requirements define the scope and complexity of our fluid engineering solutions.

Our products range from individually designed components in the fields of fluid engineering, hydraulics and electronics right up to complete systems for specific functions.

All components and systems are conceived and implemented in-house. Experienced industry and product specialists develop innovative products, efficient solutions and processes for high-quality and cost-effective production. Our international production facilities are located close to the customer and we represent quality: "Made by HYDAC".

Filtration Technology

Components and systems for removing solid, liquid and gaseous contamination and water from hydraulic, lubricating, flame-resistant and biodegradable operating fluids.

HYDAC filtration products meet market demands:

- High particle removal over a wide differential pressure range
- Low pressure drop, also for cold starts
- High level of stability
- High contamination retention, longer service intervals
- Reduced installation dimensions and machine-specific housings
- Ultra-modern laboratory and test rig technology



The products

- In-line filters, up to 450 bar, $Q_{max} = 15,000 \text{ l/min}$
- Offline filters for extreme contamination
- Filter elements, filter material: glass fibre, metal fibre, wire mesh, paper and incinerable all-plastic
- Filtration rating: $3 \mu\text{m} - 200 \mu\text{m}$
- Clogging indicators: visual, electrical, electronic
- Tank breather filters, filtration rating: $3 \mu\text{m} - 10 \mu\text{m}$
- Stat-Free elements
- Guaranteed reliability thanks to Quality Protection
- Diesel pre-filtration

Typical applications

- Oil hydraulics, lubrication technology
- Machine tools, plastics machinery
- Foundry machines
- Mobile machinery, automotive
- Steel construction, hydro-engineering, mining
- Off-shore, ship-building
- Power plant technology
- Transmission systems
- Paper mills
- Stage / platform engineering
- All types of test rigs
- Cleaning systems

Filter systems technology

Mobile and stationary components and equipment for:

- Separation of solid, gaseous and liquid contaminants from hydraulic fluids, lubricating oils and emulsions.
- Extended maintenance intervals and service life of operating media.
- Monitoring, analysis, diagnostics and documentation of operating conditions for original equipment and for retrofitting machines and systems.
- Condition monitoring using fluid sensors



The products

- Filling units
- Offline units OLF
- Automatic filtration units
- Dewatering systems FAM
- Contamination controllers FCU
- Oil condition sensors CS
- Water sensors AS
- Transformer care units TCU
- Digital analysis equipment
- Portable data recorders
- Sampling equipment
- Measuring and analysis kits

Typical applications

- Iron and steelworks
- Wind turbines
- Foundry equipment
- Cement works
- Paper mills
- Large transmissions
- Turbines
- Large compressors
- Construction, agricultural, forestry machinery
- Plastics processing
- Machine tools
- Off-shore, shipbuilding
- Transformers

Process filtration technology

Components, elements and systems for separating low and high viscosity fluids, aggressive fluids and gaseous media.

Process-specific engineering, computer-aided, simultaneous designs, as well as testing and certification are undertaken in laboratories and on test rigs specially equipped for process technology.



The products

- Stainless steel and carbon steel inline filters for pressures up to 660 bar and temperatures up to 550 °C
- In addition, stainless steel filter elements (cleanable) for differential pressures up to 210 bar and temperatures up to 440 °C
- Automatic backflush filters for flow rates of up to 10,000 m³/h for the filtration of cooling and circulating water
- TwistFlow Strainer ATF
- Gas Seal Filter GCF

Typical applications

- Chemical & petrochemical industries
- Water cooling systems
- Washing systems
- Waste water & sewage treatment
- Water supply plants
- Lubrication systems
- Paper machinery
- Hydroelectric power stations
- Rolling mills
- Machine tools
- Cooling lubricant treatment plants
- Off-shore, shipbuilding
- Snow cannons
- Agricultural irrigation systems

Cooling systems

Modular series of components and systems in cooling technology.

Application-based engineering designs, developed and manufactured in product-orientated laboratories, testing and production facilities for applications in mobile and industrial machines and systems.



The products

- Oil / air coolers up to 1,000 kW
- Oil / water coolers up to 10,000 kW
- Fluid / air cooling systems
- Fluid / water cooling systems
- Pump-transfer cooler filtration units
- Compressor cooler units

Typical applications

- Machine tools
- Hydraulic power units
- Hydrostatic drives
- Mechanical transmissions
- Wind turbines
- Plastic injection moulding and die-casting machines
- Rail technology
- Mobile machines
- Automotive industry
- Turbines
- Compressors

Accumulator technology

Components and systems of all types of hydraulic accumulator – bladder, piston and diaphragm accumulators, hydraulic dampers, silencers – worldwide the most comprehensive accumulator range, providing the best solution for every application drawn from over 45 years' experience.

HYDAC accumulators are manufactured and supplied with approval certification in accordance with the pressure equipment directive and laws of the relevant country.



The products

- Bladder accumulators
- Piston accumulators
- Diaphragm accumulators
- Metal bellows accumulators
- Low weight accumulators
- Pulsation dampers
- Suction flow stabilisers
- Silencers
- Safety and Shut-off blocks
- Charging and testing units
- Monitoring of operating conditions
- Nitrogen charging units
- Mounting elements
- Accumulator stations
- Accumulator sets

Typical applications

- Energy storage
- Volume expansion compensation
- Leakage compensation
- Maintaining constant pressure
- Temperature equalization
- Minimisation of pump pulsations and pressure shocks
- Noise-damping
- Media separation in lubricating systems
- Weight equalization
- Hybrid applications

Hydraulic cylinders

Cylinders and cylinder systems with international approvals including installation, commissioning and maintenance. Repairs and general reconditioning of cylinders, including appropriate surface finishing.

The whole value-added chain, from development through to production is accomplished in-house.



The products

- Cylinders
- Driving cylinders
- Zone cylinders
- Direction cylinders with cooling
- Telescopic cylinders
- Locking cylinders
- Tension cylinders
- Suspension cylinders
- Excavator cylinders
- Mining cylinders
- Pneumatic cylinders
- Rotary joints
- Cylinder systems including all peripheral devices such as valves, control units, sensors and measuring systems

Typical applications

- Telescopic cranes
- Vehicle outriggers
- Excavators
- Road milling machines
- Rope tension cylinder
- Dumpers
- Mining
- Wind turbines
- Hydroelectric plants
- Thermal power plants
- Coal mills
- Weirs and dams
- Steelworks

System engineering

Complete systems, sub-systems and complex, controlled drive units, including electrical equipment and electronics for mobile and industrial machines and systems.

- System-orientated advice and simulation
- Application-based engineering
- Customized, application-orientated and economic solutions
- Function integration and standardisation concepts
- Documentation and international production standard



Typical applications

- Oscillation-damping suspension systems with level control for agricultural, forestry and construction machinery, vehicles and cabs
- Compact, modular drive units with integral control valves and function components for industrial and mobile applications
- Hydraulic power units and control blocks for power plants, the steel industry, presses and marine technology etc of every size and level of complexity
- Compact servo systems and actuators
- Accumulator stations for energy supply, emergency operation, crash systems
- Circulation lubrication systems up to 30,000 l tank volumes for turbines, compressors, large-scale manufacturing operations and paper machinery
- Cooler filtration plants
- Complete pump series for industrial system technology

Compact hydraulics

Components, modules, sub-systems, drive units and controls including electronics in both mobile and industrial hydraulics.

- Range of valves in cartridge technology. Pressure, flow control, shut-off, directional poppet and spool valves, proportional and special valves in nominal sizes 3 - 20, with bodies for inline mounting, manifold mounting and sandwich-plate mounting
- Industrial valve range in manifold and sandwich-plate design, with pressure, flow control, shut-off, directional seat and spool valves, proportional and control valves with standard interfaces
- 2-way cartridge valves



- Control blocks with standard controls
- Modular control block systems for almost all hydraulic controls in the stationary and mobile sector, economic even for small quantities
- Individual control block systems with accumulators, filters, sensors and other components from HYDAC provide compact and ready-to-install solutions
- Medium pressure power units in compact design up to 250 bar in DC or AC versions. Can be selected from a wide catalogue range or designed for a specific application. Can be used in stationary and mobile applications.
- High pressure power units up to 500 bar with piston pumps and oil-immersed AC motors. With wide range of flexible combination options of different control modules.
- DC power units for complex and challenging forklift applications with built-in pressure filters, proportional and sensor technology. Forward-looking – with a high level of energy efficiency.

Control technology

Directional control valves in sectional or monoblock design, with standard types of actuation from mechanical to electro-proportional in both Open Center and Closed Center designs. Special blocks for additional auxiliary hydraulics or pilot oil control.

The HYDAC service package: application advice, project management, prototyping, system architecture, software development and risk analysis.

Quality begins right away with our own castings manufactured at our in-house foundry which specializes in grey cast iron and spherical graphite iron. Design and machining of housings and piston valves using specific programs and tools.



The products

- Directional control valve blocks in OC and CC
- Cartridge valve blocks
- Special valve blocks
- All valve blocks available in monoblock or sectional design
- Types of control possible – hydraulic, electrical, proportional or black / white
- Mobile controllers
- Displays
- Software
- Joysticks
- Oil level sensors
- Electronic pressure transmitters
- Linear position sensors

Typical applications

- Cranes
- Forestry cranes
- Wheel loaders
- Mini excavators
- Road construction machinery
- Municipal vehicles
- Tractors
- Front loaders
- Agricultural machinery
- Dumpers
- Special commercial vehicles

Electronics, measurement technology, Solenoid and vehicle technology

Components and systems in electronic measurement technology, control, feedback and solenoid technology for stationary and mobile applications.

Solutions for standard applications and applications with increased safety (e. g. ISO 13849, IEC 61508).

Adapted standard products and customized solutions, and system developments for control and feedback tasks.



The products

Measurement technology:

- Pressure transmitters
- Electronic pressure and Temperature switches
- Temperature transmitters
- Flow rate transmitters
- Electromechanical flow switches
- Electronic level switches
- Ultrasonic distance sensors
- Linear position sensor systems
- Inductive displacement transducers and position monitoring
- Portable data recorders
- Proportional control amplifiers
- Mobile controllers

Solenoid technology:

- Switching / proportional solenoids, EX version solenoids

Vehicle technology:

- Valves and systems

Typical applications

- Industrial/mobile applications, e.g. Presses
- Plastic injection machinery
- Machine tools
- Test rigs
- Mobile machines
- Automotive
- Paper machinery
- Power plants
- Steelworks equipment
- Oil and gas industry

Accessories

Ball valves and ball valve controls for fluid and gaseous media.

Indicators and monitoring equipment for fluid level and pressure.

Rigid and flexible mounting elements and systems for pipes, hoses, cables, reservoirs and machine components.

Piston and coaxial valves to control gaseous, fluid, colloidal, abrasive, contaminated and aggressive media, at negative and positive pressure.

Standardized products and customized solutions.

**The products**

- Two-way ball valves
- Three-way ball valves
- Three- and four-way ball valves
- Three- and four-way function blocks in carbon steel and stainless steel in threaded, flange and cartridge designs
- Fluid level gauges with visual and visual / electronic indication
- Mounting elements to DIN 3015
- Quick release swivel bolt clamp
- Swivel bolt clamping band
- Hose clamps
- Supports
- Clamps for cylinders
- Clamp assemblies
- Bell housings
- Piston valves
- Coaxial valves

Typical applications

- System engineering in hydraulics, gas, lubrication, chemical and petrochemical technology
- General machine building
- Pipeline construction
- Vehicle and rail technology
- Agricultural, construction and forestry machinery
- Off-shore and marine
- Machine tools

Fluid Engineering

HYDAC Fluid Engineering is a total concept of technical services for our end customers which aims to:

■ Increase machine availability and optimize hydraulic equipment and systems, as well as reduce operational costs.

■ Provide expert training for specialist staff through our **Training Center**.

We offer full maintenance and commissioning services as well as inspections, modifications and repairs through our **Servicenter**. For this purpose we have a comprehensive range of products for all fluids, such as oils, lubricants, cooling lubricants, water, air and gases.

**Service Center**

- In-house repairs
- Analysis and oil analysis (component cleanliness analysis)
- Commissioning, inspections and repairs worldwide
- Contracting (optimization and conversion projects)
- Fluid handling (filling with new oil, tank cleaning, oil changes)

Training Center

- The broad spectrum of training on offer is focused exclusively on the needs of our customers and is constantly being updated in line with the latest technology and international legal requirements.
- Latest training material (hydraulic trainer)
- E-learning via internet

Engineering Advice, Development, Manufacturing and Service. Global Presence, Local Availability.

So that we can keep pace with the worldwide operations of our customers, we go right to the place of installation – with over 45 subsidiaries and well over 100 branches. HYDAC's engineering experts and industry and product specialists can therefore be found worldwide:

A AUSTRIA
(Slovenia, Croatia, Bosnia-Herzegovina, Serbia and Montenegro, Macedonia)
HYDAC Hydraulic Ges.m.b.H.
Industriest. 3
4066 Pasching
Tel.: +43 7229 / 6 18 11-10
Fax: +43 7229 / 6 18 11-35
E-mail: vt_a@hydac.com

AUS AUSTRALIA
HYDAC PTY. LTD.
109 Doherty Road
Altona North, VIC 3025
Postal address:
P.O. Box 224
Altona North, VIC 3025
Tel.: +61 3 / 92 72 89 00
Fax: +61 3 / 98 360 80 70
E-mail: info@hydac.com.au
Internet: hydac.com.au

B BELGIUM
HYDAC A.S./N.V.
Overhaemlaan 33
3700 Tongeren
Tel.: +32 12 / 26 04 00
Fax: +32 12 / 26 04 09

BG BULGARIA
HYDAC EOOD
Business Center Iskar-Yug
Munchen Str. 14
1528 Sofia
Tel.: +359 2 / 9706070
Fax: +359 2 / 9706075
E-mail: office@hydac.bg
Internet: www.hydac.bg

BLR BELARUS
HYDAC Belarus
ul. Timirjazeva 65a, Bělara 504-505
220035 Minsk
Tel.: +375 17 209 01 32
Fax: +375 17 209 01 35
E-Mail: info@hydac.com.by
Internet: www.hydac.com.by

BR BRAZIL
HYDAC Tecnologia Ltda.
Estrada Fukutaro Yida, 225
Bairro Cooperativa, 09852-060
Sao Bernardo do Campo
Sao Paulo
Tel.: +55 11 / 43 93 66 00
Fax: +55 11 / 43 93 66 17
E-mail: hydac@hydac.com.br
Internet: www.hydac.com.br

C CANADA
HYDAC Corporation
14 Federal Road
Welland, Ontario
L3B 3P2
Tel.: +1 905 / 714 93 22
Fax: +1 905 / 714 46 64
E-mail: sales@hydac.ca
Internet: www.hydac.ca

CH SWITZERLAND
HYDAC Engineering AG
Allmendstr. 11
6312 Steinhausen/Zug
Tel.: +41 41 / 747 / 03 29
Fax: +41 41 / 747 / 03 29
E-mail: hydac-engineering-AG@hydac.com
Internet: www.hydac.ch

CZ CZECH REPUBLIC
HYDAC spol. s r.o.
Kanářská 74
391 11 Planá nad Lužnicí
Tel.: +420 381 / 20 17 11
Fax: +420 381 / 29 12 70
E-mail: hydac@hydac.cz
Internet: www.hydac.cz

D GERMANY
HYDAC-Büro Berlin
IBH Ingenieurbüro und
Handelsvertretung Hammer GmbH
Kaiser-Wilhelm-Str. 17
12247 Berlin
Tel.: +49 (0)30 / 772 80 80
Fax: +49 (0)30 / 773 80 80
HYDAC-Büro Südost
Wiesestr. 189
07551 Gera
Tel.: +49 (0)365 / 73 87 5320
Fax: +49 (0)365 / 73 87 5310
HYDAC-Büro Nordost
Zum Kiesberg 16
14979 Großbeeren
Tel.: +49 (0)3701 / 3389-0
Fax: +49 (0)3701 / 3389-4499
HYDAC-Büro Bremen
Riedemannstr. 1
27572 Bremerhaven
Tel.: +49 (0)471 / 700572-4200
Fax: +49 (0)471 / 700572-4242
HYDAC-Büro Hamburg
Mühlenweg 131-139
22844 Norderstedt
Tel.: +49 (0)40 / 52 60 07-0
Fax: +49 (0)40 / 52 60 07-15
HYDAC-Büro Nord
Oldenburger Allee 41
30659 Hannover
Tel.: +49 (0)511 / 56 35 35-0
Fax: +49 (0)511 / 56 35 35-56
HYDAC-Büro West
Münchener Str. 61
45145 Essen
Tel.: +49 (0)201 / 320 89 51-00
Fax: +49 (0)201 / 320 89 52-22
HYDAC-Büro Mitte
Dieselstr. 9
64293 Darmstadt
Tel.: +49 (0)6151 / 81 45-0
Fax: +49 (0)6151 / 81 45-22
HYDAC-Büro Südwest
Rehgrabenstr. 3
66125 Saarbrücken-Dudweiler
Tel.: +49 (0)6897 / 509-11
Fax: +49 (0)6897 / 509-1422

DK DENMARK
HYDAC A/S
Havstoftens 5
5550 Langeskov
Tel.: +45 70 27 02 99
Fax: +45 83 13 25 40
E-mail: hydac@hydac.dk

E SPAIN
HYDAC Technology SL
C/ Solsones
54 - Pol. Ind. Pla de la Bruguera
08211 Castell del Valles
Tel.: +34 93 / 747 36 09
Fax: +34 93 / 715 25 42
E-mail: a.massoliver@hydac.es

EG EGYPT
Yasser Fahmy Hydraulic Eng.
65-66-68 Saudi Building, Kobba
P.O. Box 6550 Sawah 11813
Cairo
Tel.: +202 (2) / 4520192, 4530922
Fax: +202 (2) / 4530638
E-mail: yasserf@hydraulic.com.eg

F FRANCE
HYDAC S.à.r.l.
Technopôle Forbach Sud
B.P. 30260
57604 Forbach Cedex
Tel.: +33 3 / 87 29 26 00
Fax: +33 3 / 87 85 90 81
E-mail: hydac_france@hydac.com

AGENCE DE PARIS
Tel.: +33 1 / 60 13 97 26
Agence de Lyon
Tel.: +33 4 / 78 87 83 02
Agence de Bordeaux
Tel.: +33 57 / 54 25 25
Agence de Martignes
Tel.: +33 4 / 42 49 61 35
Agence Centre-Est
Tel.: +33 3 / 81 63 01 65

FIN FINLAND
(Estonia)
HYDAC OY
Kesäintie 5
01730 Vantaa
Tel.: +358 10 773 7100
Fax: +358 10 773 7120
E-mail: hydac@hydac.fi
Internet: www.hydac.fi

GB GREAT BRITAIN
HYDAC Technology Limited
De Havilland Way, Windrush Park
Witney, Oxfordshire
OX29 0YS
Tel.: +44 1993 86 63 66
Fax: +44 1993 86 63 65
E-mail: info@hydac.co.uk
Internet: www.hydac.co.uk

GREECE
Delta-P Fluid Technologies S.A.
7, Grevenon Street
11655 Athens
Tel.: +30 210 341 0181
Fax: +30 210 341 0183
E-mail: delta_pi@otenet.gr

H HUNGARY
HYDAC Hidraulika és Szűrőtechnika Kft.
Ezred u. 16
1044 Budapest
Tel.: +36 1 359 93 59
Fax: +36 1 239 73 02
E-mail: hydac@hydac.hu
Internet: www.hydac.hu

HK HONG KONG
HYDAC Technology (Hongkong) Ltd.
Room 602, 6/F, Silvercord Tower 1
30 Canton Road, Tsim Sha Tsui
Kowloon, Hong Kong
Tel.: +852 23 69 35 88
Fax: +852 23 69 35 67

I ITALY
HYDAC S.p.A.
Via Archimede 76
20864 Agrate Brianza (MB)
Tel.: +39 039 / 64 22 11
Fax: +39 039 / 68 99 682
E-mail: hydac@hydac.it
Internet: www.hydac.it

IND INDIA
HYDAC INDIA PVT. LTD.
A-58 TIC Industrial Area, MIDC, Mahape
Navi Mumbai 400 701
Tel.: +91 22 / 411 16-888
Fax: +91 22 / 2776 11 80
E-mail: k.venkat@hydacindia.com

J JAPAN
HYDAC CO. LTD.
Daiwa Hatchobori Ekimae Bldg. 2F
3-25-7 Hatchobori, Chuo-ku
Tokyo 104-0032
Tel.: +81 3 / 35 37-3620
Fax: +81 3 / 35 37-3622

L LUXEMBURG
Friederich-Hydropart S.à.r.l.
Route d'Esch, C.P. 38
3801 Schifflange
Tel.: +352 54 52 44
Fax: +352 54 52 48

M MALAYSIA
HYDAC Technology Sdn. Bhd.
16, Jalan Pengacara U1 / 48
Temasya Industrial Park
40150 Shah Alam
Selangor Darul Ehsan
Tel.: +60 3 / 5587 0250, 0251, 0253
Fax: +60 3 / 5587 0252
E-mail: query@hydac.com.my

MEX MEXICO
HYDAC Internacional SA de CV
Calle Alfredo A. Nobel No. 35
Colonia Puente de Vigas
Tlalneantpan
Edo. De México, CP 54090
Tel.: +52 55 4777 1272 al 65
Fax: +52 55 5390 2334
Internet: www.hydacmex.com

N NORWAY
HYDAC LTD.
Berghøggen 4
1405 Langhus
Tel.: +47 64 85 86 00
Fax: +47 64 85 86 01
E-mail: firmapost@hydac.no

NL NETHERLANDS
HYDAC B.V.
Vossenbeemd 109
5705 CL Helmond
Tel.: +31 (0)88 0597 001
Fax: +31 (0)88 0597 020
E-mail: info@hydac.nl

NZ NEW ZEALAND
HYDAC LTD.
1084 Penrose Road
Mount Wellington 1060
Auckland
Tel.: +64 9271 4120
Fax: +64 9271 4124
E-mail: info@hydac.co.nz
Internet: www.hydac.co.nz

P PORTUGAL
HYDAC TECNOLOGIA, UNIPESSOAL LDA.
Centro Empresarial do Castelo da Maia
Rua Manuel Assunção falcão, 501
4475-041 Maia
Tel.: +351 223 160 364
Fax: +351 223 160 265
E-mail: info@hydac.pt
Internet: www.hydac.com

PL POLAND
(Latvia, Lithuania)
HYDAC SP.Z O.O.
ul. Reymonta 17
43-190 Mikolow
Tel.: +48 32 / 226 26 55, 326 01 10
Fax: +48 32 / 226 40 42
E-mail: info@hydac.com.pl
Internet: www.hydac.com.pl

PRC CHINA
HYDAC Technology (Shanghai) Ltd.
28 Zhongpin Lu
Shanghai Minhang Economic &
Technological Development Zone
Shanghai 200245
Tel.: +86 21 / 64 63 35 10
Fax: +86 21 / 64 60 02 57
E-mail: hydacsh@hydac.com.cn

R RUSSIA
HYDAC International
ul. d. Magistranaja 5, office 31
123007 Moscow
Tel.: +7 495 / 980 80 01
Fax: +7 495 / 980 70 20
E-mail: info@hydac.com.ru
Internet: www.hydac.com.ru

Technical Office St. Petersburg
Nab. Otdochnogo kanala 138
190200 St. Petersburg
Tel.: +7 812 / 495 9482
Fax: +7 812 / 495 9463
E-mail: petersb@hydac.com.ru

Technical Office Novokuznetsk
ul. Newskogo 1, office 300
654079 Novokuznetsk
Tel.: +7 3843 99 1346
Fax: +7 3843 99 1345
E-mail: novoku@hydac.com.ru

Technical Office Ulyanovsk
ul. Eremova 29, office 418
432042 Ulyanovsk
Tel.: +7 8422 61 3453
Fax: +7 8422 61 3452
E-mail: uljan@hydac.com.ru

ARGENTINA
HYDAC Technology Argentina S.R.L.
Av. Belgrano 2729
(B1611DVG) Don Torcuato
Tigre / Buenos Aires
Tel.: +54 11 4727-11551-0770 / 2323
E-mail: argentina@hydac.com

CHILE
HYDAC Technology Chile Ltda.
Las Araucarias 9080-9110 / módulo F
Parque Industrial Las Araucarias
8720041 Quilicura / Santiago
Tel.: +56 2 / 5 84 67 54
Fax: +56 2 / 5 84 67 55
E-mail: guillermo.viertel@hydac.com

INDONESIA
PT HYDAC Technology Indonesia PMA
Komplek Pergudangan T8 No.27-29
Alan Suteira - Serpong
Tangerang Selatan 15325
Tel.: +62 21 2921 1671 / 2921 1672
Fax: +62 21 2921 1653
E-mail: info@hydac.co.id
Internet: www.hydac.co.id

KOREA
HYDAC Korea Co. Ltd.
6th floor Daewon Bldg.
175 Bangbae Jangung-ro, Seocho-gu
Seoul 137-829
Tel.: +82 2 / 591 09 31
Fax: +82 2 / 591 09 32
E-mail: johnkim@hydacckorea.co.kr

ROM ROMANIA
HYDAC SRL
12 Sosaua Vestitului Street, Et. 2
100298, Ploiesti, Prahova county
Prahova county
Tel.: +40 244 575 778
Fax: +40 244 575 779
E-mail: hydac@hydac.ro
Internet: www.hydac.ro

S SWEDEN
HYDAC Fluidteknik AB
Domnarvsgatan 29
16353 Spånga
Tel.: +46 8 / 445 29 70
Fax: +46 8 / 445 29 90
E-mail: hydac@hydac.se
Internet: www.hydac.se

SGP SINGAPORE
HYDAC Technology Pte Ltd.
2A Second Chin Bee Road
Singapore 618781
Tel.: +65 67 41 74 58
Fax: +65 67 41 04 34
E-mail: thomas.lak@hydac.com.sg
Internet: www.hydac.com.sg

SLOVAKIA
HYDAC S.R.O.
Gorkého 4
036 01 Martin
Tel.: +421 43 / 413 58 93, 423 73 94,
422 08 75
Fax: +421 43 / 422 08 74
E-mail: hydac@hydac.sk
Internet: www.hydac.sk

SLV SLOVENIA
HYDAC d.o.o.
Zagrejska Cesta 20
2000 Maribor
Tel.: +386 2 / 460 15 20
Fax: +386 2 / 460 15 22
E-mail: info@hydac.si
Internet: www.hydac.si

T THAILAND
AEROFUID CO. LTD.
Rangsit-Nakhonayok Rd.
Pathumthani 12110
Tel.: +66 2 / 577 2999
Fax: +66 2 / 577 2700
E-mail: info@aerofuid.com

TR TURKEY
HYDAC AKISKAN KONTROL
SISTEMLERI SAN. VE TIC. LTD. ŞTİ.
Namik Kemal Mahallesi
Adile Naci Bulvarı, 174 Sok. No. 9
34513 Esenyurt - Istanbul
Tel.: +90 212 / 428 25 25
Fax: +90 212 / 428 70 37
E-mail: info@hydac.com.tr
Internet: www.hydac.com.tr

TW TAIWAN
HYDAC Technology Ltd.
No. 18, Shude 1st Lane, South District
Taiichung City 40242
Tel.: +886 4 / 2260 2278
Fax: +886 4 / 2260 2352
E-mail: kc.chen@hydac.com.tw
Internet: www.hydac.com.tw

UKR UKRAINE
HYDAC Kiev
ul. Novokonstantinovskaya 9
Korpus 13, 2 Etage
04090 Kiev
Tel.: +38 044 / 495 33 96, 495 33 97
Fax: +38 044 / 495 33 98
E-mail: info@hydac.com.ua
Internet: www.hydac.com.ua

USA USA
HYDAC Technology Corporation
HYDAC Corp.
2290 S 2290 City Line Road
Bethlehem, PA 18017
Tel.: +1 610 / 266 35 40
Fax: +1 610 / 266 35 40
E-mail: sales@hydacusa.com
Internet: www.hydacusa.com

VN VIETNAM
HYDAC International
E-Town Building, Mezzanine Floor
Executive office, Room 7
364 Cong Hoa Street, Tan Binh District
Ho Chi Minh City
Tel.: +84 88 120 545 Ext. 215
Fax: +84 88 120 546

ZA SOUTH AFRICA
(Namibia, Zimbabwe)
HYDAC Technology Pty Ltd.
Postnet Suite 304, Private Bag X10020
Edenvalle 1610, Johannesburg
Tel.: +27 11 / 723 90 80
Fax: +27 11 / 453 72 37
E-mail: hydacza@hydac.com

HYTEC S.A.
P.O. Box 538
113 Koomhol Str., Meadowdale
Edenvalle 1610, Johannesburg
Tel.: +27 11 / 573 54 00
Fax: +27 11 / 573 54 01
E-mail: olivem@hytec.co.za

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HYDAC INTERNATIONAL

Head Office
HYDAC INTERNATIONAL
GMBH

Industriegebiet
66280 Sulzbach/Saar
Germany



Tel.:
+49 6897 509-01

Fax:
+49 6897 509-577

Internet: www.hydac.com
E-Mail: info@hydac.com